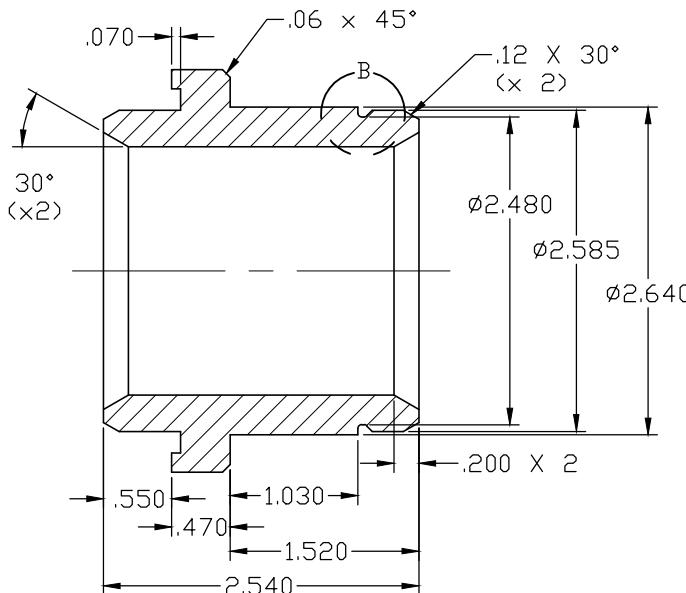
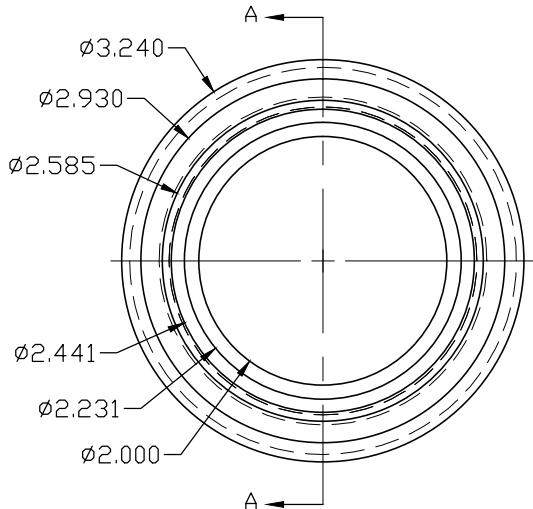


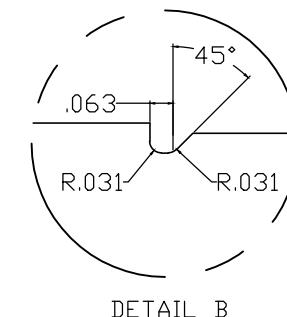
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REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		CH'D TITLEBLOCK & REVISION BLOCK, CH'D TOOL NUMBER FROM T103307-101 TO RB T103307-101. LABELED SECTION A-A & DETAIL B. ADDED ENGRAVE NOTE.		3/2/10	RJC	

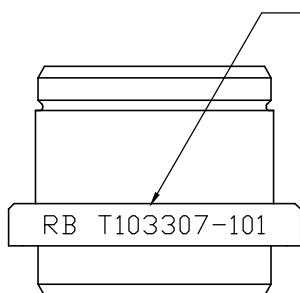


ENGRAVE T/N, S/N,  
"MADE IN USA"

SECTION A-A



DETAIL B



ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
				1	INSTALLATION & REMOVAL TOOL	4140 OR 41L40	Ø3-1/4 x 2-5/8
ASSY #							

UNLESS OTHERWISE SPECIFIED		DRAWN BY:	COLE
DIMENSIONS ARE IN INCHES		APPROVED	
TOLERANCES ON:		HEAT TREAT	32-38 Rc
DECIMALS: XXX ± .005		FINISH SPEC	ZINC PHOSPHATE
XX ± .01		USED ON MODEL	
X ± .1		BELL 206L4, 407	
UNLESS OTHERWISE SPECIFIED		406-040-581 FACE SEAL	
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	NTS	DATE	1-22-04
		SHEET	1 of 1